



TRAINING THAT DEVELOPS
REAL CAPABILITY



IATF 16949:2016 Internal Auditor

Q002

IATF 16949:2016 Internal Auditor

IATF 16949:2016 along with applicable automotive customer-specific requirements, ISO 9001:2015 requirements, and ISO 9000:2015 defines the fundamental quality management system requirements for automotive production and relevant service parts organisations. As such, IATF 16949 cannot be considered a stand-alone QMS standard but has to be comprehended as a supplement to and used in conjunction with ISO 9001:2015. The goal of this standard is the development of a quality management system that provides for continual improvement, emphasising defect prevention and the reduction of variation and waste in the supply chain.

This two-day course provides delegates with the skills necessary to be effective internal auditors of IATF 16949:2016.

Duration & Price

Duration: 2 days

Delivery mode: This programme is available In-Company

Dates & Locations

In-Company training programmes are customised for your organisations specific needs. Most In-Company training is now delivered virtually.

In-Company Training

Please [contact us](#) for more information on our In-Company training options

What's covered?

- Introduction to Quality Systems
- PDCA and Process-based QMS
- Annex SL high level structure, ISO 9001:2015 and IATF 16949:2016
- Requirements of IATF 16949
- Risk-based thinking & the Process Approach
- The QMS Audit Process
- Competencies and responsibilities of internal auditors
- Audit Preparation - pre-audit activities
- Audit checklists
- Conducting the audit – gathering evidence
- Interview techniques/questioning skills
- Reporting the audit and follow-up
- Corrective action

If you have access to a copy of IATF 16949, please bring a copy of the standard with you. If you don't have access, a copy will be provided for you and will be collected at the end of the course.

Who should participate?

- Any person with responsibility for conducting internal QMS audits against the requirements of IATF 16949
- Departmental managers and supervisory staff
- Quality Managers, quality engineers and supervisory staff
- Staff with responsibility for designing and implementing quality systems
- Personnel responsible for supplier / external audits

What will I learn?

Participants achieve the following learning outcomes from the programme:

- Describe the responsibilities of an internal auditor and describe the role of internal auditing in the maintenance and improvement of management systems.
- The requirements of IATF 16949:2016.
- Describe with reference to the Plan, Do Check, Act (PDCA) cycle and the Model of a Process-based Quality Management System, the purpose of IATF 16949:2016.
- Plan, conduct and report and follow-up an internal QMS audit as part of a quality management system in accordance with ISO 19011.

How will I be assessed?

A variety of exercises will be carried out throughout the course using role-plays, case studies and sample documentation. Delegates are assessed throughout the course by continual assessment. Continual assessment is based upon the student's participation and performance during the exercises, role-plays and question & answer sessions. It is essential that delegates take an active part in all course activities during the course in order that the tutor can make a full assessment of the student's performance. A practical audit will take place on day 2 against company quality procedures and process maps. Audit findings will be generated and critiqued and an audit report will be prepared.

How do we train and support you?

In-House Courses

For In-House courses, the tutor will contact you in advance to discuss the course programme in more detail in order to tailor it specifically for your organisation.

Course Manual

Delegates will receive a very comprehensive course manual, which incorporates the requirements of the ISO/TS 16949 – 2009 standard, and details of auditing procedures.

Tutors



Finbarr Stapleton

[View Profile](#)

What Our Learners Say

We believe in excellence through transparency and continuous improvement. That's why we invite all our delegates to share their experiences on [CourseCheck.com](https://www.coursecheck.com), an independent platform dedicated to genuine, unfiltered feedback. Learner insights help us not only to enhance our training programmes but also empower potential learners to make informed decisions. Click on the link below to read firsthand experiences and testimonials from past learners.



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